





PERACETIC ACID FOR MUNICIPAL WASTEWATER DISINFECTION

Introduction

Peracetic Acid (PAA) is an organic peroxide compound with the formula CH₃CO₃H. It is environmentally friendly as it hydrolyzes to acetic acid and hydrogen peroxide in water. It is a broad-spectrum biocide with a fast reaction time in minutes and leaves no harmful by-products.

Peracetic acid is a strong oxidant and disinfectant with oxidation potential higher than that of chlorine or chlorine dioxide. PAA is available in the form of equilibrium mixture which also contains hydrogen peroxide, acetic acid (vinegar) and water as shown by the following equation:

$$CH_3CO_2H + H_2O_2 \longleftrightarrow CH_3CO_3H + H_2O$$

Acetic Acid + Hydrogen Peroxide \longleftrightarrow Peracetic Acid + Water

Wastewater Disinfection

- Replaces chlorine, sodium hypochlorite, and is a low-capital alternative to UV, chlorine dioxide and ozone.
- PAA decomposes into biodegradable components and does not create chlorinated compounds or harmful disinfection by-products.
- Has been shown to lower fecal coliforms counts quickly in effluent to satisfy discharge limits.
- Disinfection performance not impacted by variability in nitrite or ammonia concentrations.
- Can pass fish toxicity tests, showing no harm to aquatic life.
- With the proper dose, it does not alter the water quality that affects the discharge limits.
- In most applications, it does not require quenching of PAA residual.



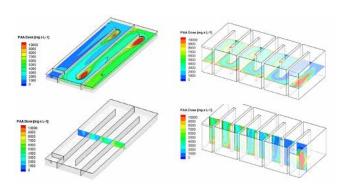
Peracetic Acid Benefits

- Highly effective microbial kill
- No formation of chlorinated disinfection by-products
- Easy to retrofit into existing chlorine contact basins
- Environmentally friendly decomposition products
- Long shelf life 12 months minimum when properly stored
- Minimal pH and temperature dependence
- Safe, easy handling and storage

USP Technologies (USP) provides full service programs for PAA applications including chemical, equipment, and service.

Bulk equipment includes dosing and storage system and safety station.

Computational Fluid Dynamics (CFD) Modeling Capability



USP has unrivaled in-house CFD modeling expertise that can be used to optimize the injection, mixing and feed rates of PAA to meet the disinfection requirements of a facility.

*PAA Dose (HRT = 30 min, PAA = 4ppm)

PAA Turn-key Equipment and Services

USP's turn-key PAA programs provide the highest level of safety, performance and operational reliability. Our equipment systems include design, fabrication, installation and ongoing maintenance.

Dosing Module

- USP skid-mounted dosing modules are custom pre-wired, pre-piped, passivated and shop tested.
 Power and communications panels are included.
- USP Advanced Dosing Control accurately delivers PAA dose, accounting for variable flows and demand. This results in 15-45% savings versus typical flow pacing control.

Peracetic Acid

 Available in bulk and totes, depending on the product grade and delivery location, in concentrations of 5%, 12%, 15% and 22%.

Chemical Management USP's ChemWatch™ advanced controller provides real-time remote monitoring including dose rate verification, variance alarming, tank levels, leak detection and internet accessibility.

Safety

• Safety shower, eyewash stations, and training for PAA and equipment orientation.

Technical and Applications Services

- Maintenance of storage and dosing systems
- Preventative maintenance service visits
- PAA applications support, including optimization and monthly reports

About USP Technologies

USP Technologies' ongoing mission is to help customers meet their water quality objectives by providing eco-efficient solutions that reduce and recover cost, energy, resources and space. Through a collaborative method of working closely with customers to solve problems, we are dedicated to developing innovative, sustainable and cost-effective solutions that successfully meet the highest standards of environmental stewardship. Our consultative approach includes application assessment, technology selection and field implementation of a custom engineered treatment solution. Our turn-key programs seamlessly integrate storage and dosing equipment systems, chemical supply, inventory and logistics management, and ongoing field and technical support. USP Technologies has been serving the water, wastewater and remediation markets for more than 20 years and has offices and field service locations throughout North America. We are the largest direct supplier of peroxygen-based technologies for environmental service applications and we manage hundreds of successful full-service chemical programs that treat over 1.0 billion gallons of water per day.

Getting Started

We look forward to supporting your treatment needs, whatever the scale of your requirements. To obtain a streamlined treatment solution tailored to your specific project, give us a call at (877) 346-4262.

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